## **PRODUCT SPECIFICATION**

## WFM250 Booster Pack

## WFM250 SENSOR BOARD

#### (MPU-6500A) SENSOR BOARD



## Data Sheet V1.0 (2015/08/18)



## **Table of Contents**

1. Introduction5
2. Key Features5
3. Block Diagram6
4. Hardware Description7
5. Connecting to WFM2509
6. Furnace temperature curve10



## **Document History**

Revision	Date	Description
V1.0	2015/08/18	Initial version

## **1. Introduction**

The WFM250\_SEVK is WFM250\_EVK sensors expanded evaluation and exploitation. WFM250\_SEVK interior includes Smart-Bezel Touch Button, Integrated Heart Rate Sensor, Integrated Proximity and Ambient Light Sensor, digital output barometer, Humidity and Temperature Sensor, 3-Axis Accelerometer and triple-axis MEMS gyroscope. It must be used with WFM250\_EVK use.

The MPU-6500 is a 6-axis Motion Tracking device that combines a 3axis gyroscope, 3-axis accelerometer, and a Digital Motion Processor™ (DMP) all in a small 3x3x0.9mm package. It also features a 4096-byte FIFO that can lower the traffic on the serial bus interface, and reduce power consumption by allowing the system processor to burst read sensor data and then go into a low-power mode. With its dedicated I2C sensor bus, the MPU-6500 directly accepts inputs from external I2C devices.

## 2. Key Features

#### **Gyroscope Features**

The triple-axis MEMS gyroscope in the MPU-6500 includes a wide range of features:

• Digital-output X-, Y-, and Z-axis angular rate sensors (gyroscopes) with a user-programmable fullscale

range of  $\pm 250$ ,  $\pm 500$ ,  $\pm 1000$ , and  $\pm 2000^{\circ}$ /sec and integrated 16-bit ADCs

- Digitally-programmable low-pass filter
- Gyroscope operating current: 3.2mA
- Factory calibrated sensitivity scale factor
- Self-test

#### **Accelerometer Features**

The triple-axis MEMS accelerometer in MPU-6500 includes a wide range of features:

• Digital-output X-, Y-, and Z-axis accelerometer with a programmable full scale range of  $\pm 2g$ ,  $\pm 4g$ ,

 $\pm 8g$  and  $\pm 16g$  and integrated 16-bit ADCs

- Accelerometer normal operating current: 450μ A
- Low power accelerometer mode current:  $6.37\mu$  A at 0.98Hz,  $17.75\mu$  A at 31.25Hz
- User-programmable interrupts
- Wake-on-motion interrupt for low power operation of applications
  processor
- Self-test

## **3.Block Diagram**



### 4. Hardware Description







## 5. Connecting to WFM250

In the plug WFM250 Booster Pack Please note that when strip deformation and human hand injury.



### 6. Furnace temperature curve

Reflow profile requirements				
Parameter Specification	Reference	Specification		
Average temperature gradient in preheating		1~2.5°C/s to 175°C equilibrium.		
Soak time	T <sub>soak</sub>	120~180 seconds		
Time above 217°C (T <sub>1</sub> )	t <sub>1</sub>	45~90 seconds		
Peak temperature in reflow	т2	250°C (–0/+ <mark>5</mark> °C)		
Time at peak temperature	t <sub>2</sub>	6 seconds		
Temperature gradient in cooling		6°C/second max.		





## **End of Datasheet**

China(Shenzhen) No.1, Tongfu 1st Road, The 2<sup>nd</sup> Industrial Zone, Loucun, Gongming, Guangming New District, Shenzhen, China. Tel:+86-755-29858730 Fax: +86-755-29858872

Taiwan 1F,No.9,.R&D Road II, Science-Based Industrial Park Hsin-Chu 300, Taiwan, R.O.C. Tel:+886-3-563-3666 Fax: +886-3-563-3688